



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3566-13
Job Sheet 169091



Part No: D3566-13

Job Qty: 10 ea

Part Name: Gasket Fwd



Part Weight: 0 lbs

Job Created: 11/30/17

Due Date: 11/6/17

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Mario Poulin

Description:

Customer: Rotorcraft Support Inc (CROTO01)

16425 Hart Street Van Nuys, CA, 91406 USA ph:(818) 997-7667 fx:(818) 997-1513.

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/4/17	0.00	0.00	Start Up Waterjet		dc 17/12/02
100	Waterjet	10 pcs		11/6/17	0.01	0.32	Waterjet1		dc 17/12/02
110	QC	10 pcs		11/6/17	0.00	0.00	QC2 Waterjet-2		dc 17/12/02
120	QC	10 pcs		11/6/17	0.00	0.00	QC8-2		38
130	Packaging	10 pcs		11/6/17	0.00	0.00	Packaging3	FPOU	9-88
140	QC21-SA	10 Ea		11/6/17	0.00	0.00	QC21		DEC 0 4 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063	2	203	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 12:50 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐



DISPOSITION

AGAINST DEPARTMENT/PROCESS

Work Order: _____
Part No. _____
NCR No. _____

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

Skid-tube
Machining
Thermoforming
Large Fab

Date: _____ Step #: _____

QTY Effect

Description Work Order Deviation

Dart Aerospace Ltd.

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced

Bending

Centre Not Concentric

Cracks

Crimp/Kink/Ripple/Wave

Cuffs

Crushing

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Temperature/Cure

Set-up

BOM/Route

Broken/Damage/De

Inspection Incomplete

Contamination

Countersink

Cut Too Short

Instructions Incomplete

Drill Holes

DART
AEROSPACE
S016583



Gasket Fwd

PART NO: D3566 - 13

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/03/17

Job No: 169091

